

# FG smart engineering for extreme environments

#### 北京汇润科贸有限公司

电话:+86 010 5601 8989 +86 010 5601 7979 传真:+86 010 5885 7266 邮箱:sales@aq315.com http://www.aq315.com

# Model 6233C -10, -50, -100 Piezoelectric accelerometer

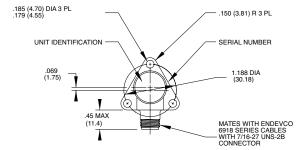
### Features

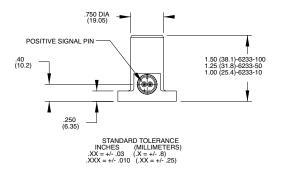
- Requires no external power
- 10, 50 or 100 pC/g sensitivity
- +900°F (+482°C) operation
- Gas turbine monitoring
- Ground isolated
- Balanced differential output





-100



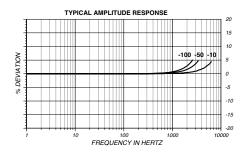


## Description

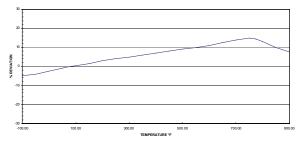
The Endevco® model 6233C series piezoelectric accelerometers are designed for high temperature vibration measurement of gas turbine engines. The unit features high sensitivity, ruggedized connector, and ARINC 3 point mounting. The 6233C is designed for continuous operation to +900°F with long Mean Time Between Failure (MTBF). The accelerometer is a self-gengenerating device that requires no external power source for operation.

The 6233C incorporates Endevco's Piezite® type P-14 sensing element to provide high output, excellent temperature stability, and wide operational bandwidth. With such high temperatures involved, this accelerometer requires the use of a charge amplifier or remote charge convertor which is designed to accept a 100 k $\Omega$  source resistance. The 6233C provides a balanced differential output isolated from case ground. The 6233C is available in standard ranges of 10, 50 and 100 pC/g. The 6233C is designed for use with Endevco's models 6918M30 shielded hardline cable or, when temperature permits, with our 6917B/D softline cable assembly.

Endevco signal conditioner models 2777A, 6634C are recommended for use with this high impedance accelerometer.







## Model 6233C -10, -50, -100 Piezoelectric accelerometer

#### **Specifications**

The following performance specifications conform to ISA-RP-37.2 (1964) and are typical values, referenced at +75°F (+24°C), 24 Vdc supply, 4 mA, and 100 Hz, unless otherwise noted. Calibration data, traceable to National Institute of Standards and Technology (NIST), is supplied.

Dynamic characteristics Charge sensitivity (typical) minimum maximum	Units pC/g pC/g pC/g
Frequency response Resonance frequency [1] (typical) minimum	kHz kHz
Amplitude response [2] ±5% ±1dB (reference)	Hz Hz
Temperature response -67°F to +900°F (-55°C to +482°C) max/min Transverse sensitivity	%
Amplitude linearity (up to vibration limit)	%
Electrical characteristics Output polarity	
Resistance (between pins) at +900°F (+482°C)	GΩ KΩ
Isolation (pin to case) at +900°F (+482°C)	ΜΩ Μ0
Capacitance signal pin to case	pF pF
unbalance between pins Grounding	pF
Environmental characteristics Temperature range Humidity	
Sinusoidal vibration limit Shock limit	g pk g pk
Base strain sensitivity Thermal transient sensitivity [3]	equiv. g pk /µ strain equiv. g pk /°F (/°C)
Physical characteristics Dimensions	
Weight Case material Connector	oz (gm)
Mounting torque	lbf-in (Nm)
Supplied calibration Charge frequency response	0/

	5,	
-10	-50	-100
10	50	100
9.5	47.5	95
10.5	52.5	105
•	– See typical amplitude response —	•
31	16	12
28	14	10
10 to 5000	10 to 2500	10 to 2000
1 to 8000	0.1 to 5000	0.1 to 3000
•	See typical curve	•
•	15% max over temperature range -	•
≤ 5	≤ 5	≤ 5
1/500 g	1/500 g	1/250 g

Acceleration directed into base of unit produces positive output at left receptacle pin (looking into receptacle)

≥ 1	≥ 1	≥1
≥ 100	≥ 100	≥ 100
≥ 100	≥ 100	≥ 100
≥ 10	≥ 10	≥ 10
725	1350	2300
<b>≤</b> 10	≤ 10	≤ 10
≥2	≥ 2	≥2
•	—— Signal return isolated from case ———	<b>—•</b>

•	7°F to +900°F (-55°C to +482°C) —	•
•	— Hermetically sealed —	•
1000	1000	500
2000	2000	1000
0.002	0.0024	0.002
0.10 (0.18)	0.05 (0.09)	0.03 (0.05)

	•	<ul> <li>See outline drawing</li> </ul>	•
oz (gm)	≤ 2.6 (75)	<b>≤</b> 3.8 (110)	<b>≤</b> 3.8 (110)
	•	Inconel	•
		cle designed to mate with Ende ssemblies when temperature	
lbf-in (Nm)	14 (1.6)	14 (1.6)	14 (1.6)
0/		F0 + (000 H	
%	•	50 to 4000 Hz	•
dB	• /	.000 Hz through resonance —	•
%	•	50 to 2500 Hz	•
dB	• 2	500 Hz through resonance —	•
%	•	—— 50 to 2000 Hz ———	•
dB	• 2	000 Hz through resonance —	•

#### Capacitance Accessories:

Charge sensitivity

Maximum transverse sensitivity

6233C-10 6233C-50 6233C-100

Product	Description	6233C-10, -50, -100
EH534	Screw, Soc cap, 8-32 x 1/2	Included
EHM438	Cap, protective	Included
6918M30-XXX	Cable assembly (+900°F)	Optional
6917B-XXX	Cable assembly (500°F)	Optional
6917D-XXX	Cable assembly (550°F)	Optional
2777A	Signal conditioner	Optional
6634C [4]	Signal conditioner	Optional

#### Notes:

- 1. On the -10, there is a cover resonance at ~21 kHz.
- 2. Low-end response of the transducer is a function of the associated electronics.
- 3. With 1-Hz high-pass filter.
- 4. Input resistance at high temperature may not be sufficient when using this signal conditioner.
- Maintain high levels of precision and accuracy using Endevco's factory calibration services. Call Endevco's inside sales force at 800-982-6732 for recommended intervals, pricing and turn-around time for these services as well as for quotations on our standard products.



Continued product improvement necessitates that Endewco reserve the right to modify these specifications without notice. Endewco maintains a program of constant surveillance over all products to ensure a high level of reliability. This program includes attention to reliability factors during product design, the support of stringent Quality Control requirements, and compulsory corrective action procedures. These measures, together with conservative specifications have made the name Endewco synonymous with reliability.

pC/g

%

рF

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